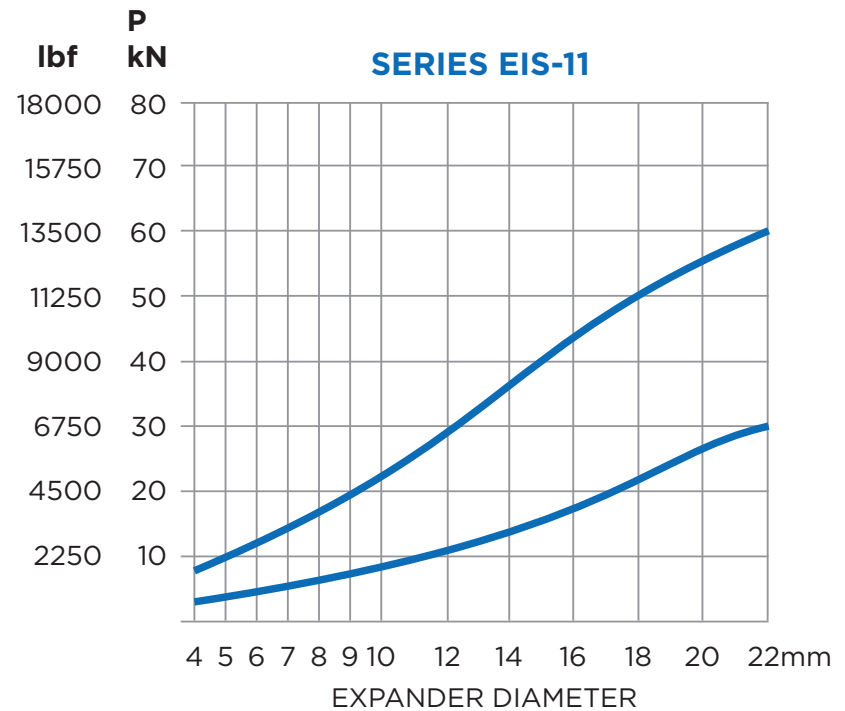
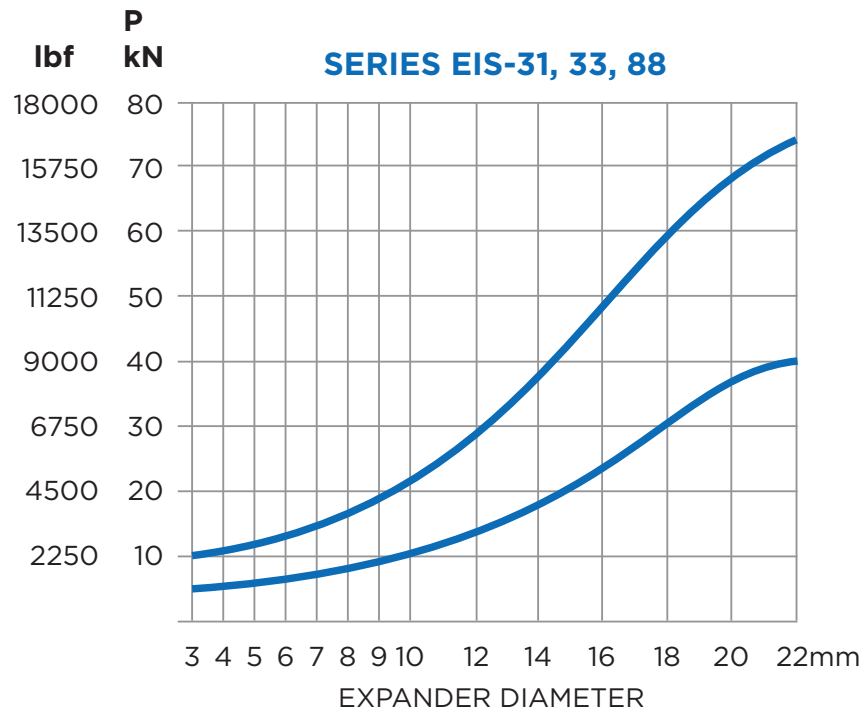




EIS
ENGINEERED
INSERTS & SYSTEMS, INC.

Insertion Force



These tests were conducted in steel base metal with a tensile strength of 145,000 psi (1000N/mm²)

The insertion force for lower tensile strength materials will be less.

Use the upper curve for minimum hole to plug clearance

Use the lower curve for maximum hole to plug clearance

Engineered Inserts & Systems, Inc.

Certified ISO/TS 16949-2009

RoHS Compliant

Phone: 203-301-3334

Fax: 203-301-3335

Web: eisinserts.com